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In cutting and abrasive processes, the cutting edge penetrates into the workpiece material, which is thus plastically deformed and slides off along the rake face of the cutting edge.

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Manufacturing is the basic industrial activity generating real value. Cutting and abrasive technologies are the backbone of precision production in machine, automotive and aircraft building as well as of production of consumer goods.

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Introduction to the Technology of Cutting and Abrasive ...

Cutting and abrasive processes represent manufacturing by
means of material separation, particularly of material
removal. Material in the form of chips is mechanically
removed from a raw part/workpiece by one cutting edge
(in turning), several cutting edges (in milling) or numerous
cutting edges (in grinding).

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